

Gas technology

## PLANTS FOR TREATMENT AND UTILIZATION

of associated petroleum gas



ALWAYS AN IDEA AHEAD

These plants are used in the oil extraction industry in order to obtain valuable material from the natural gas found with crude oil deposits. To this end, first of all it is necessary to adjust the dew point of the gas, for example by glycol drying. In a next step, products such as gas condensate and LPG can be separated from the gas by means of special measures.

## Process stages

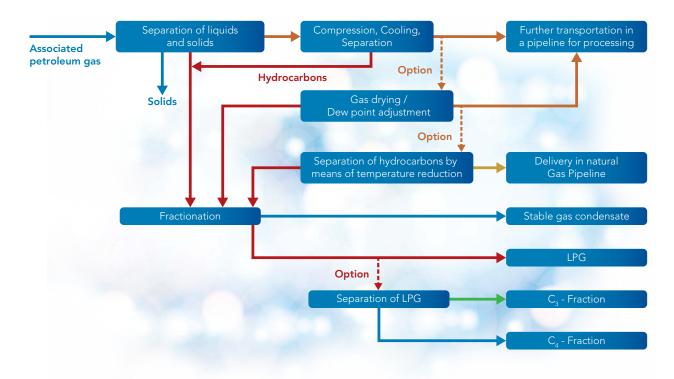
- $\rightarrow$  Gas compression
- $\rightarrow$  Adjustment of dew point
- $\rightarrow$  Generation of stable oil fraction
- $\rightarrow$  Generation of liquefied gas fraction

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Applications	
Separation of liquids and solids	The process of associated petroleum gas processing may comprise several stages, those cited below are mostly built on one another:
Gas compression as well as re-cooling and separation of condensate	
	Re-cooling of gas and separation of condensate
Option 1: Further transportation in pipeline Option 2: Further processing	Addition of methanol and / or drying of gas (with regard to water) to avoid formation of gas hydrate
	Condensation of heavy hydrocarbons by temperature reduction
	Treatment of heavy hydrocarbons to obtain marketable LPG
	Treatment of heavy hydrocarbons to obtain propane, butane and $\mathrm{C}_{\mathrm{S+}}\text{-}\mathrm{fraction}$
	Recovery of sulfur compounds (option)

## **Process scheme**



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